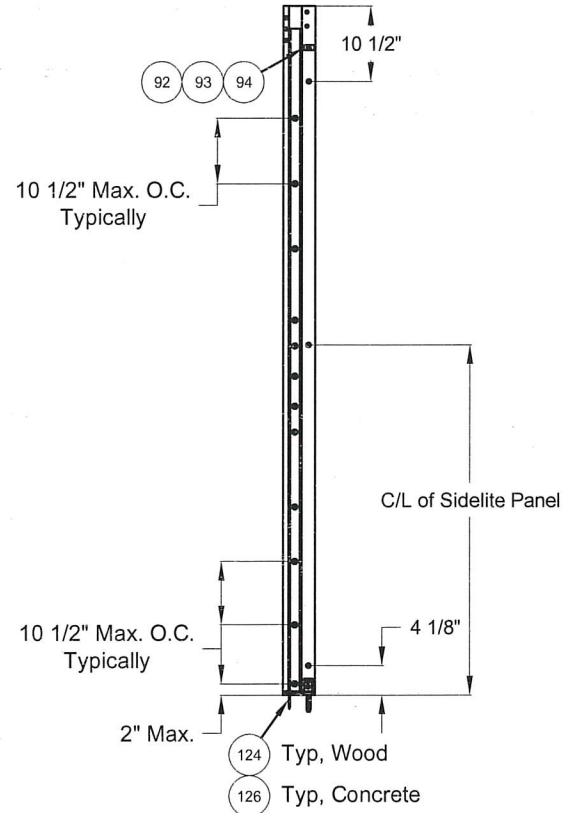
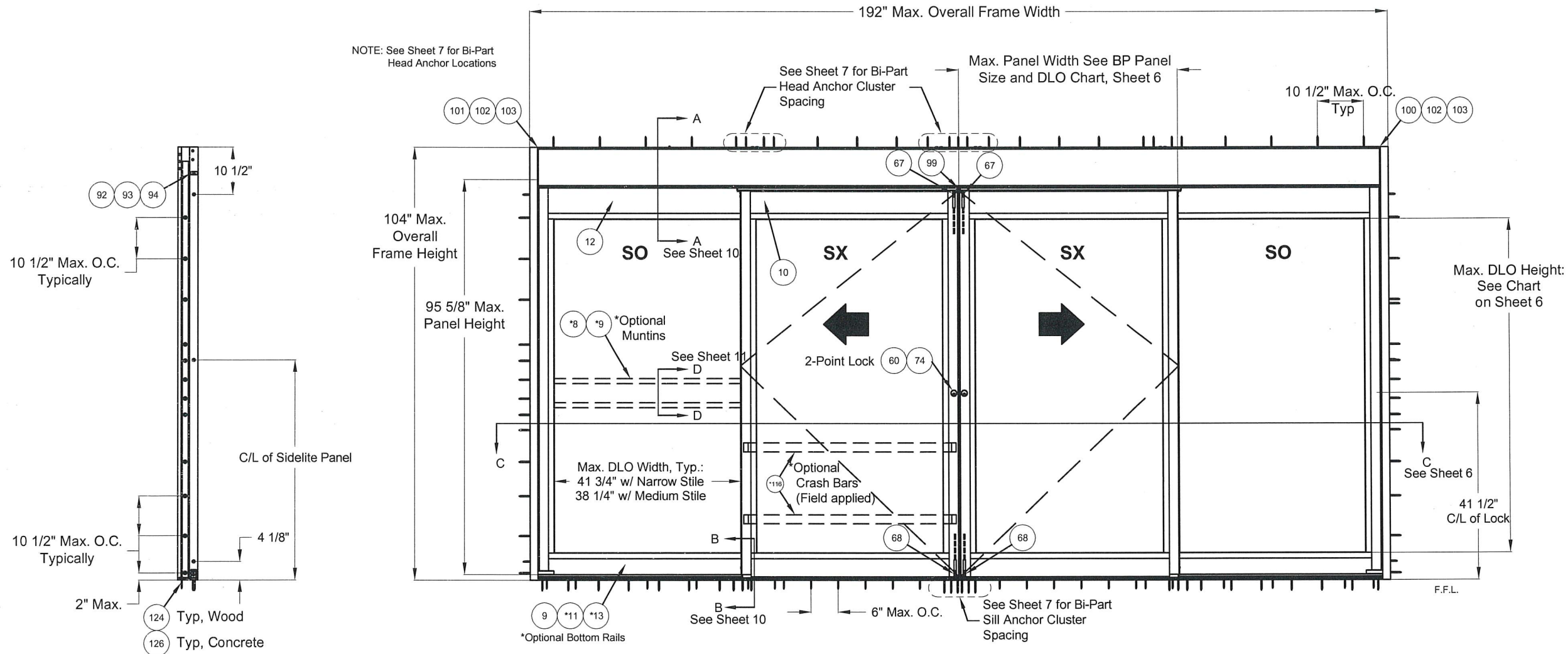


ENTRE//MATIC ENTREMATI USA 1900 AIRPORT ROAD MONROE, NC 28110 PH: (866) 901-4284 www.ditecentrematic.us		ENTREMATI DITEC DS20H SLIDING DOOR SYSTEM BI-PARTING AND SINGLE SLIDING		Revisions <table><tr><th>Rev</th><th>Description</th><th>Date</th><th>Approved</th></tr><tr><td>0</td><td>Initial Release</td><td>6/26/20</td><td>SJF</td></tr><tr><td>1</td><td>Frame Size Revs</td><td>6/10/22</td><td>SJF</td></tr></table>				Rev	Description	Date	Approved	0	Initial Release	6/26/20	SJF	1	Frame Size Revs	6/10/22	SJF
Rev	Description	Date	Approved																
0	Initial Release	6/26/20	SJF																
1	Frame Size Revs	6/10/22	SJF																
GENERAL NOTES: 1. THIS PRODUCT HAS BEEN TESTED PER TAS 201, 202, & 203. IT MEETS ALL OF THE REQUIREMENTS OF THE CURRENT EDITION OF THE FLORIDA BUILDING CODE, INCLUDING THE HVHZ PROVISIONS. 2. DOORS WITH GLASS TYPE 1 ARE LARGE AND SMALL MISSILE IMPACT RESISTANT, SHUTTERS ARE NOT REQUIRED IN WINDBORNE DEBRIS REGIONS. DOORS WITH GLASS TYPE 2 ARE NOT IMPACT RESISTANT, IMPACT RESISTANT SHUTTERS ARE REQUIRED IN WINDBORNE DEBRIS REGIONS. 3. MAX. DESIGN PRESSURES ARE LISTED ON SHEET 4. 4. THIS DOOR SYSTEM IS NOT TESTED OR RATED FOR WATER INFILTRATION RESISTANCE. IT IS INTENDED FOR USE ONLY IN LOCATIONS WHERE WATER INFILTRATION RESISTANCE IS NOT REQUIRED OR WHERE IT IS PROTECTED BY AN OVERHANG MEETING THE REQUIREMENTS OF FBC SECTION 1709.5.1. 5. OPENING SUBSTRATES, WOOD BUCKS (OPTIONAL), AND WOOD BUCK FASTENERS ARE BY OTHERS AND MUST BE DESIGNED AND INSTALLED PER FBC REQUIREMENTS TO SAFELY TRANSFER THE LOADS FROM THIS SYSTEM TO THE BUILDING STRUCTURE. SUBSTRATES SHALL MEET THE MINIMUM STRENGTH REQUIREMENTS LISTED IN THE ANCHOR CHART ON SHEET 13. 6. ANCHOR TYPE, SIZE, SPACING, AND EMBEDMENT SHALL BE AS LISTED IN THE ANCHOR CHART ON SHEET 13, AND AS DETAILED IN THESE DRAWINGS. ANCHOR EMBEDMENT IN SUBSTRATE SHALL BE BEYOND WALL DRESSING OR STUCCO. 7. ALL FASTENERS PENETRATING INTO PRESSURE TREATED WOOD SHALL BE CAPABLE OF PREVENTING CORROSION DUE TO REACTION WITH PRESSURE TREATMENT CHEMICALS. 8. THE 4/3 INCREASE IN ALLOWABLE STRESS FOR SHORT-TERM LOADING HAS NOT BEEN USED IN THE DESIGN OF THIS SYSTEM. THE 1.6 Cd FACTOR HAS BEEN USED IN THE ANALYSIS OF WOOD SCREWS ONLY. 9. DISSIMILAR MATERIALS THAT COME INTO CONTACT SHALL BE PROTECTED TO PREVENT GALVANIC REACTIONS IN ACCORDANCE WITH FBC CHAPTERS 20 AND 23.				Sheet 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16		Description General Notes Design Pressure Charts Glazing Details Bi-Part Elevation, Jamb Anchoring Locations Single Slide Elevation, Jamb Anchoring Locations Bi-Part Section Views Bi-Part Head and Sill Anchoring Locations Single Slide Section Views Single Slide Head and Sill Anchoring Locations Door Connections and Head Section Views Muntin Details, Locking Details Frame Connection Details Threshold Anchoring Details, Installation Anchor Table Head and Jamb Anchoring Details Profiles Bill of Materials													
SYSTEM NOTES: 10. ALL ALUMINUM PARTS SHALL BE 6063-T5 ALUMINUM ALLOY AND TEMPER, UNLESS OTHERWISE NOTED. 11. FOR GLAZING DETAILS, SEE SHEET 3. 12. THE GLAZING MATERIALS IN BOTH FIXED AND SLIDING PANELS OF ALL SLIDING DOORS MUST COMPLY WITH THE REQUIREMENTS IN THE PERFORMANCE SPECIFICATIONS AND METHODS OF TEST FOR SAFETY GLAZING MATERIALS USED IN BUILDINGS, PER FBC REQUIREMENTS. 13. THIS SYSTEM HAS NOT BEEN TESTED PER ANSI Z97.1.				<table><tr><td>DESIGN PRESSURE</td><td>IMPACT RATING</td></tr><tr><td>SEE TABLES ON SHEET 4</td><td>SEE TABLES ON SHEET 4 AND GLAZING DETAILS ON SHEET 5</td></tr></table>		DESIGN PRESSURE	IMPACT RATING	SEE TABLES ON SHEET 4	SEE TABLES ON SHEET 4 AND GLAZING DETAILS ON SHEET 5	SCOTT WOLTERS FL PE# 62354 WOLTERS ENGINEERING (COA# 27194) 15211 97TH ROAD N WEST PALM BEACH, FL 33412 PH/FAX:(561) 225-1982 SCOTT WOLTERS FL PE# 62354 No 62354 STATE OF FLORIDA JUN 16 2022 PROFESSIONAL ENGINEER									
DESIGN PRESSURE	IMPACT RATING																		
SEE TABLES ON SHEET 4	SEE TABLES ON SHEET 4 AND GLAZING DETAILS ON SHEET 5																		
CORNER CONSTRUCTION: 14. FRAME CORNERS ARE SQUARE CUT AND MECHANICALLY FASTENED AT THE HEAD WITH M6x30 SCREWS USING A BEAM END PLATE (SEE SHEET 12), 15. PANEL CORNERS ARE SQUARE CUT AND MECHANICALLY FASTENED AT EACH CORNER USING ANTI-TWIST BRACKETS, THEN REINFORCED WITH (2) FULL WIDTH 3/8" THREADED TIE IN THE TOP AND BOTTOM RAILS.						DWG NO. EM-DS20H-D-FSL-HVHZ DRAWN BY SJF DATE 6/16/2020 SHEET DESCRIPTION General Notes, Corner Construction SHEET NO. 1 OF 16 ENTRE//MATIC													

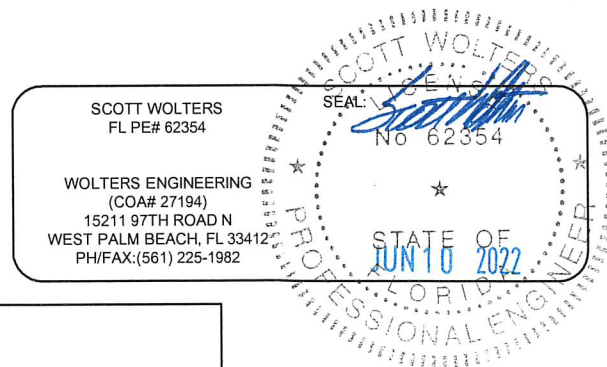
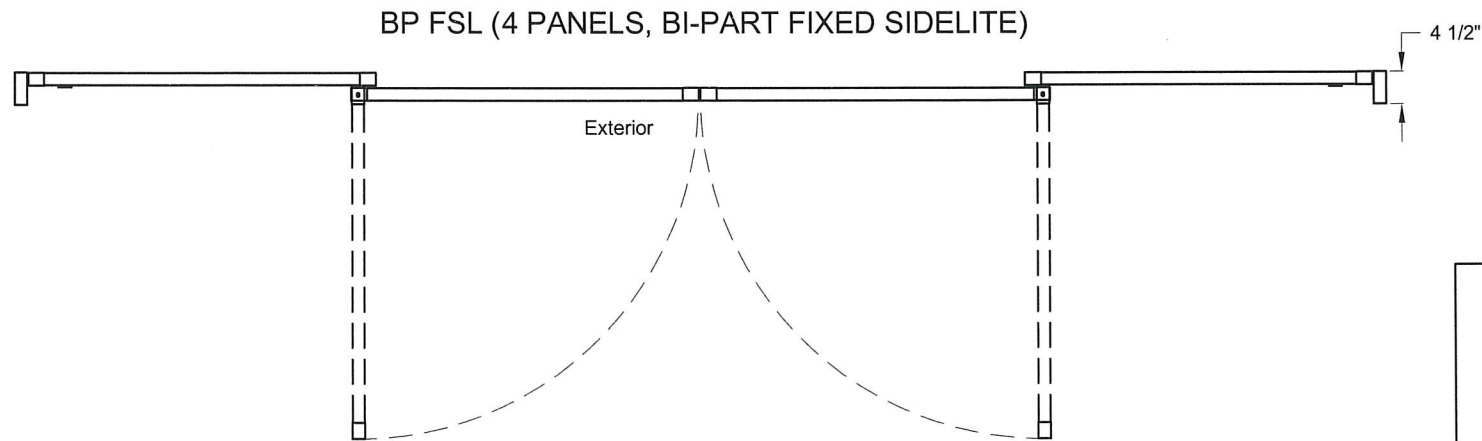
Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF
1	Frame Size Revs	6/10/22	SJF



SIDELITE JAMB
(Typ. both Jambs)

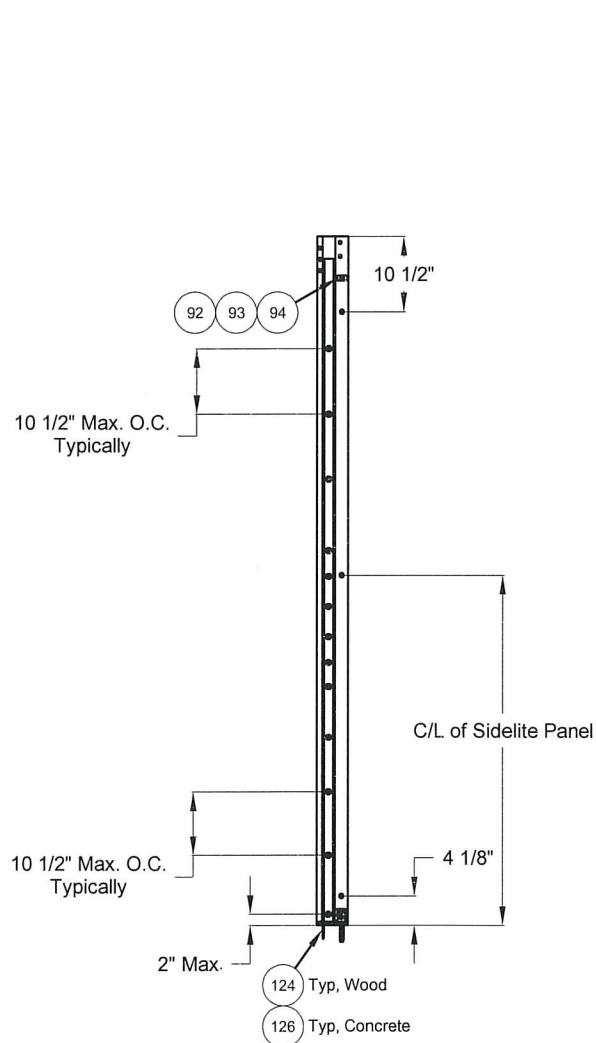
Daylight Opening (DLO) Width Formulas	
Narrow Stile	Panel Width - 7"
Medium Stile	Panel Width - 10 1/2"

Daylight Opening (DLO) Height Formulas	
4" Bottom Rail	OFH - 21 7/8"
7" Bottom Rail	OFH - 24 7/8"
10" Bottom Rail	OFH - 27 7/8"

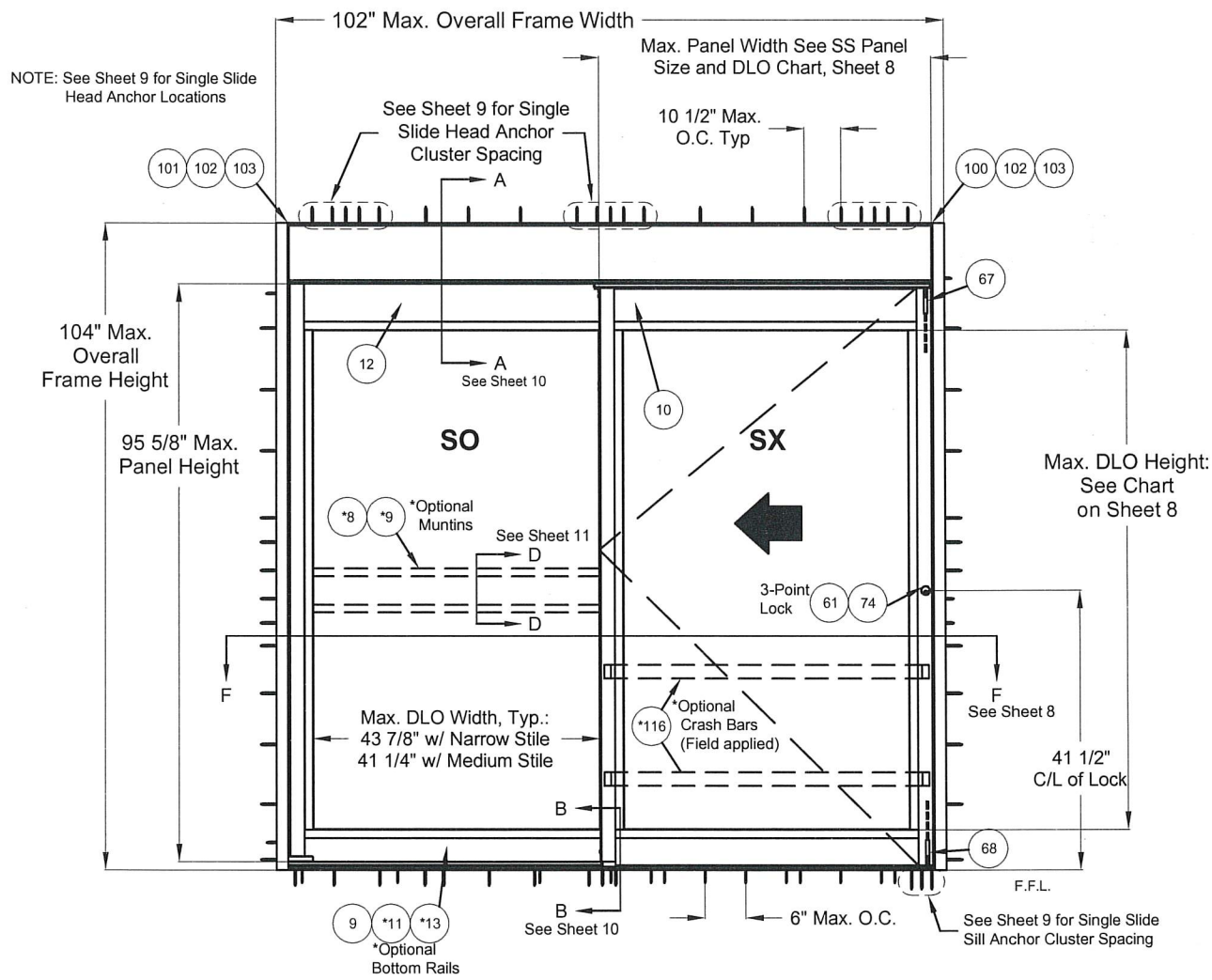


DWG NO.	EM-DS20H-D-FSL-HVHZ		
DRAWN BY	SJF	DATE	6/16/2020
SHEET DESCRIPTION	Bi-Part Elevation, Jamb Anchoring Locations		SHEET NO.
			2 OF 16

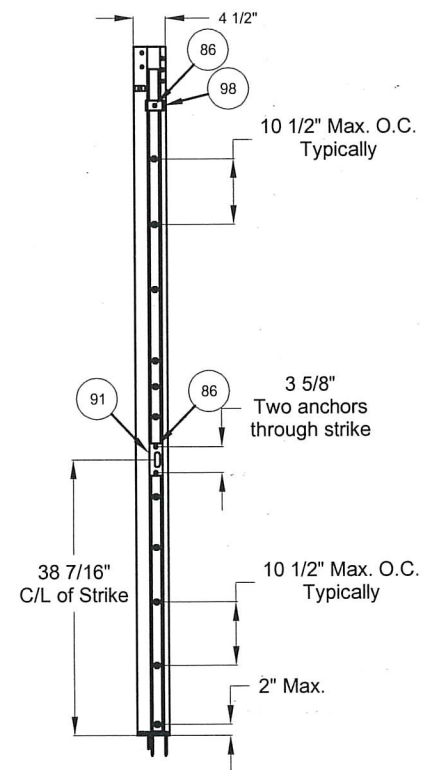
Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF
1	Frame Size Revs	6/10/22	SJF



SIDELITE JAMB



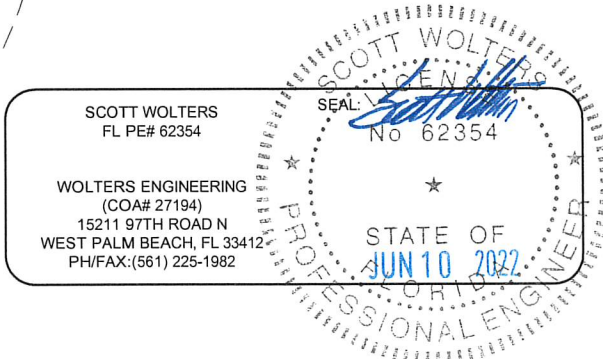
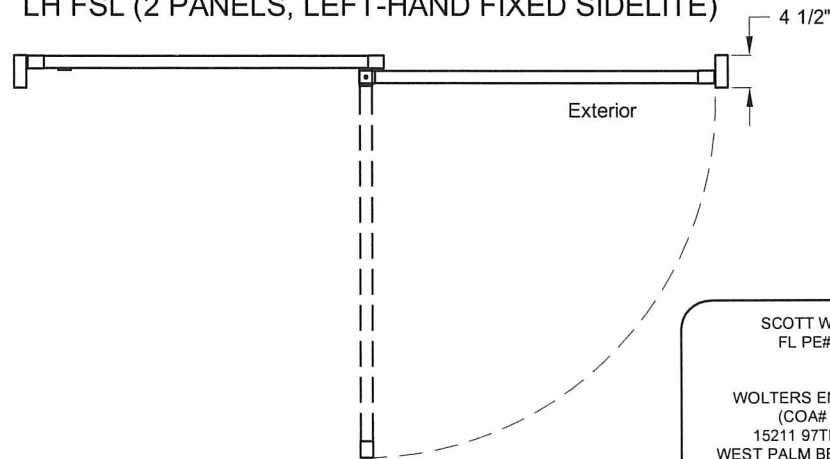
LH FSL (2 PANELS, LEFT-HAND FIXED SIDELITE)



ACTIVE JAMB

Daylight Opening (DLO) Width Formulas	
Narrow Stile	Panel Width - 7"
Medium Stile	Panel Width - 10 1/2"

Daylight Opening (DLO) Height Formulas	
4" Bottom Rail	OFH - 21 7/8"
7" Bottom Rail	OFH - 24 7/8"
10" Bottom Rail	OFH - 27 7/8"



DWG NO.	EM-DS20H-D-FSL-HVHZ
DRAWN BY	SJF
DATE	6/16/2020
SHEET DESCRIPTION	Single Slide Elevation, Jamb Anchoring Locations
SHEET NO.	3 OF 16

ENTREMATIC	ENTREMATICA 1900 AIRPORT ROAD MONROE, NC 28110 PH: (866) 901-4284 www.ditecentrematic.us	ENTREMATICA DITEC DS20H SLIDING DOOR SYSTEM BI-PARTING AND SINGLE SLIDING	Revisions			
			Rev	Description	Date	Approved
			0	Initial Release		SJF
			1	Frame Size Revs	6/10/22	SJF

SINGLE SLIDE - MAXIMUM DESIGN PRESSURE				
GLASS TYPE	IMPACT RACTING	LOCKING HARDWARE	MAX. FRAME SIZE (in.)	MAX. DESIGN PRESSURE (psf)
GLASS TYPE 1	LMI - MISSILE D	3 PT. LOCK	102" X 104"	+/- 75
GLASS TYPE 2	NON-IMPACT**	3 PT. LOCK	102" X 104"	+/- 75

** SHUTTERS ARE REQUIRED FOR WINDBORNE DEBRIS REGIONS

BI-PARTING - MAXIMUM DESIGN PRESSURE				
GLASS TYPE	IMPACT RACTING	LOCKING HARDWARE	MAX. FRAME SIZE (in.)	MAX. DESIGN PRESSURE (psf)
GLASS TYPE 1	LMI - MISSILE D	4 PT. LOCK	192" X 104"	+/- 70
GLASS TYPE 2	NON-IMPACT**	4 PT. LOCK	192" X 104"	+/- 70

** SHUTTERS ARE REQUIRED FOR WINDBORNE DEBRIS REGIONS

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FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
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WEST PALM BEACH, FL 33412
PH/FAX:(561) 225-1982

SEAL: [Signature]
No 62354

STATE OF
JUN 10 2022

DWG NO. EM-DS20H-D-FSL-HVHZ

DRAWN BY SJFDATE 6/16/2020

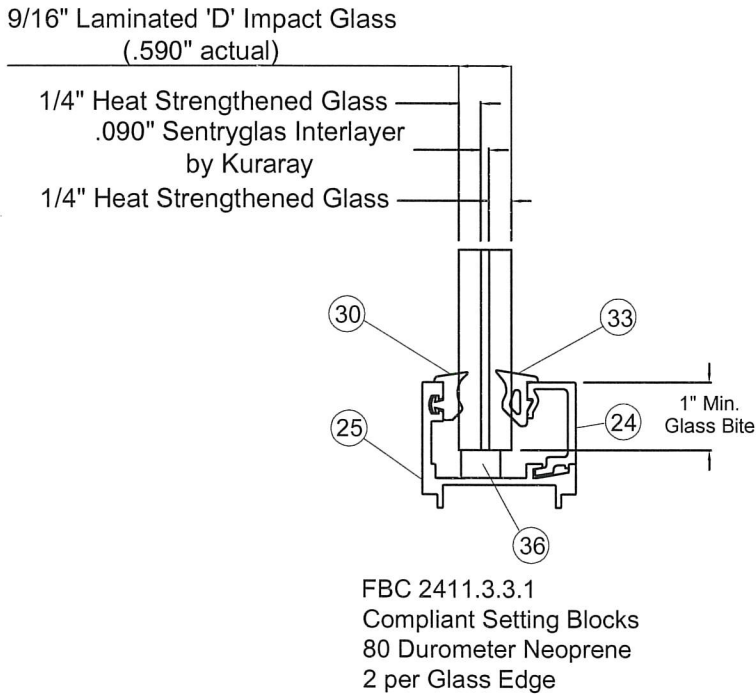
SHEET DESCRIPTION SHEET NO.

Design Pressure4 OF 16

ENTREMATIC

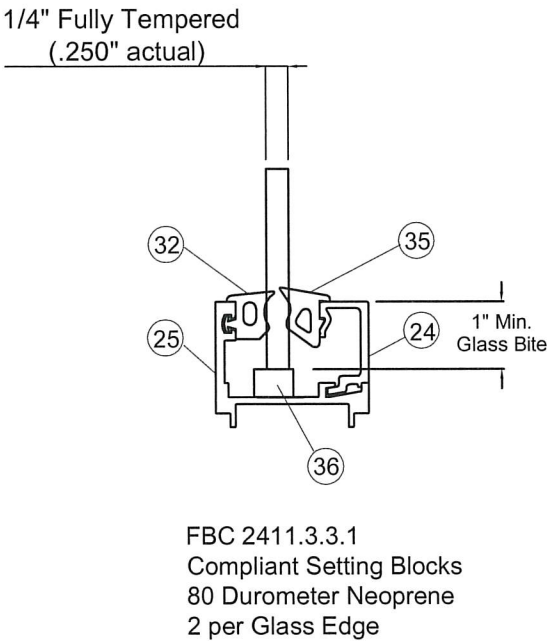
Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF

Glass Type 1
9/16" LAMINATED GLASS



LEVEL D LARGE
AND SMALL MISSILE IMPACT

Glass Type 2
1/4" TEMPERED GLASS

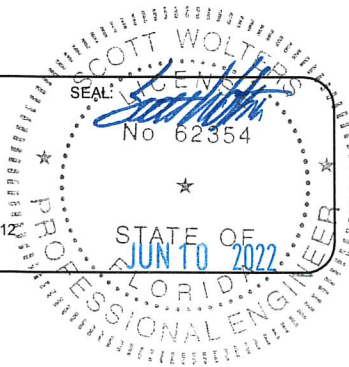


NON-IMPACT

GLASS TYPE 2 IS NOT IMPACT
RESISTANT. AN IMPACT RESISTANT
SHUTTER SYSTEM IS REQUIRED FOR
USE IN WINDBORNE DEBRIS REGIONS.

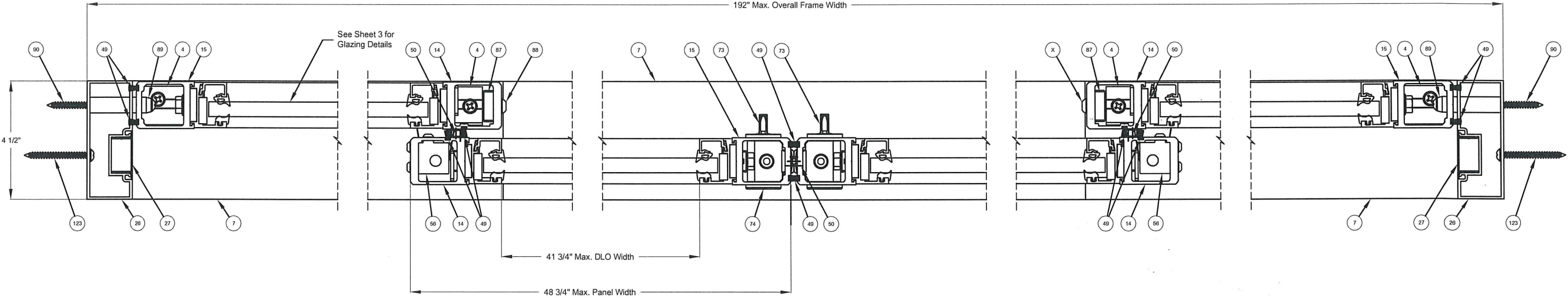
SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

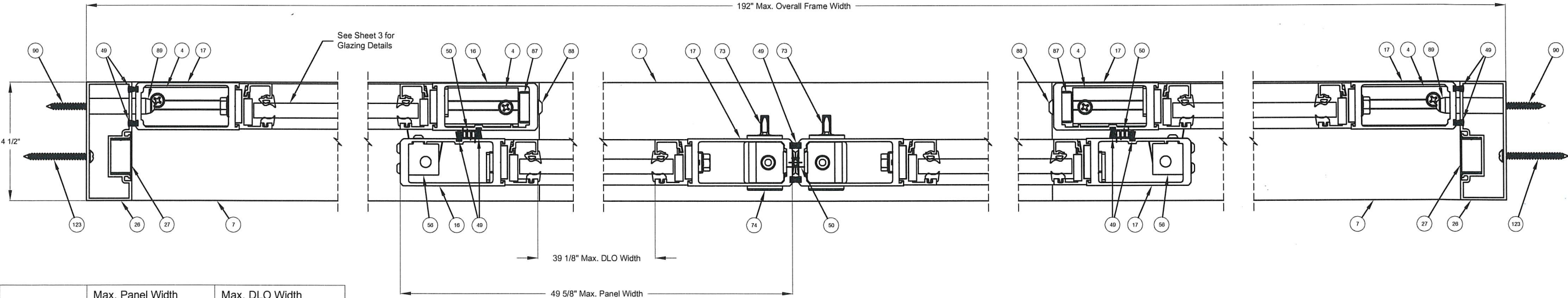


DWG NO.	EM-DS20H-D-FSL-HVHZ		
DRAWN BY	SJF	DATE	6/16/2020
SHEET DESCRIPTION	Glazing Details		SHEET NO. 5 OF 16

Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF
1	Frame Size Revs	6/10/22	SJF



Section C-C, Narrow Stile
BI-PARTING FIXED SIDELITE SHOWN



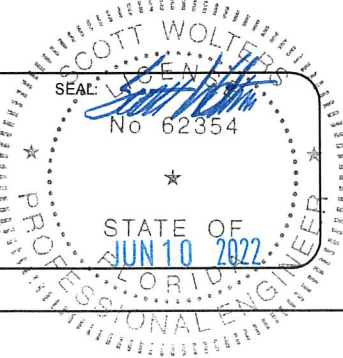
	Max. Panel Width	Max. DLO Width
Narrow Stile	48 3/4"	41 3/4"
Medium Stile	49 5/8"	39 1/8"

	Max. Panel Height	Max. DLO Height
4" Bottom Rail	95 5/8"	82 1/8"
7" Bottom Rail	95 5/8"	79 1/8"
10" Bottom Rail	95 5/8"	76 1/8"

Section C-C, Medium Stile
BI-PARTING FIXED SIDELITE SHOWN

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WOLTERS ENGINEERING
(COA# 27194)
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PH/FAX:(561) 225-1982



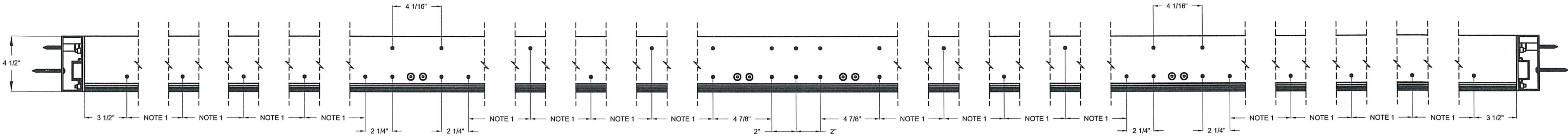
DWG NO.	EM-DS20H-D-FSL-HVHZ		
DRAWN BY	SJF	DATE	6/16/2020
SHEET DESCRIPTION		SHEET NO.	
Bi-Part Section Views		6 OF 16	

Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF

Anchor cluster at stile overlap

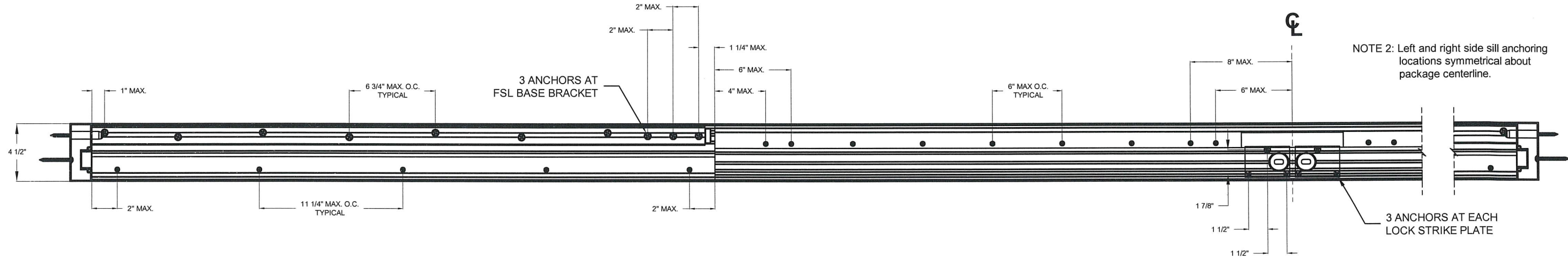
Anchor cluster at meeting stiles

Anchor cluster at stile overlap



NOTE 1: 10 1/2" Max. O.C. Typically

BI-PART HEADER ANCHOR LOCATIONS



BI-PART SILL ANCHOR LOCATIONS

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FL PE# 62354

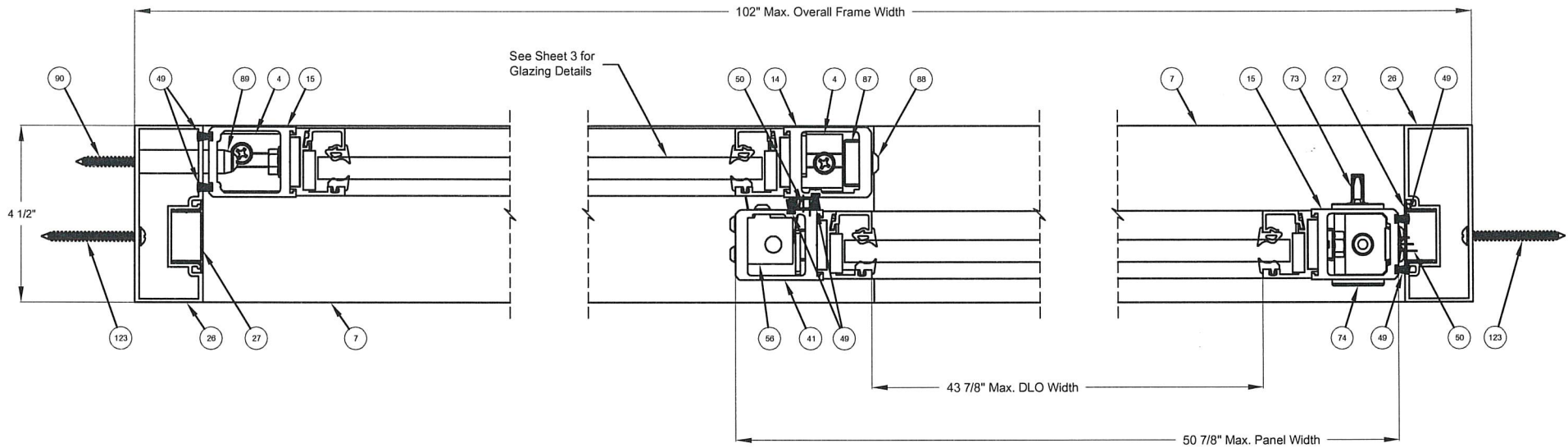
WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX:(561) 225-1982

SEAL: No 62354

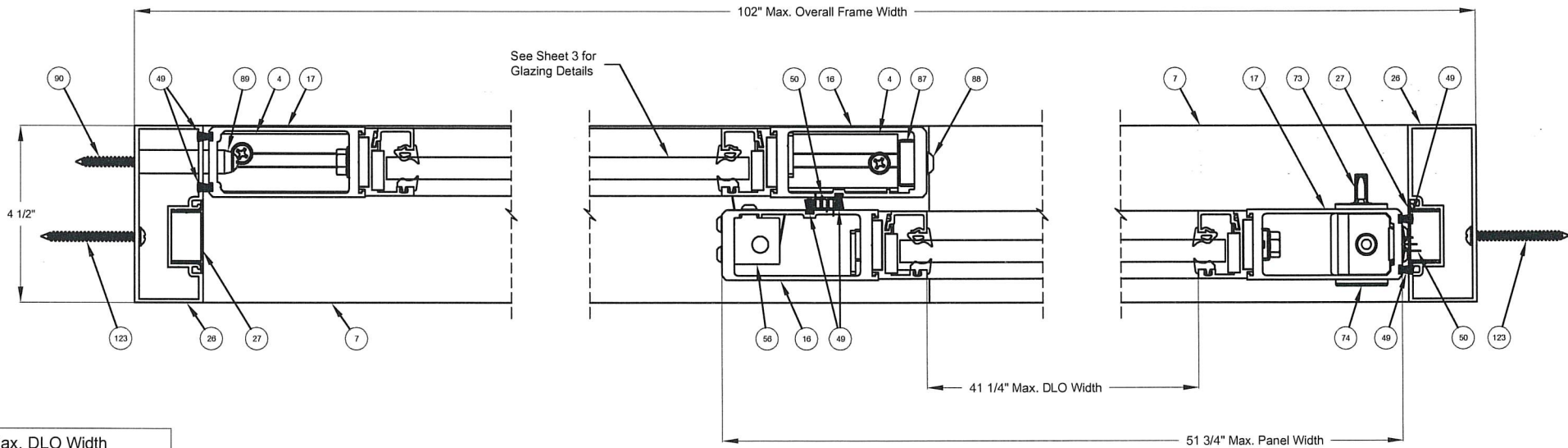
STATE OF
JUN 10 2022

DWG NO.	EM-DS20H-D-FSL-HVHZ		
DRAWN BY	SJF	DATE	6/16/2020
SHEET DESCRIPTION	Bi-Part Head and Sill Anchoring Locations		SHEET NO. 7 OF 16

Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF
1	Frame Size Revs	6/10/22	SJF



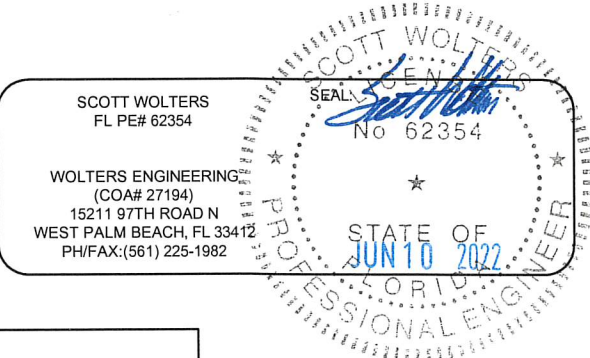
Section F-F, Narrow Stile
SINGLE SLIDE FIXED SIDELITE SHOWN



Section F-F, Medium Stile
SINGLE SLIDE FIXED SIDELITE SHOWN

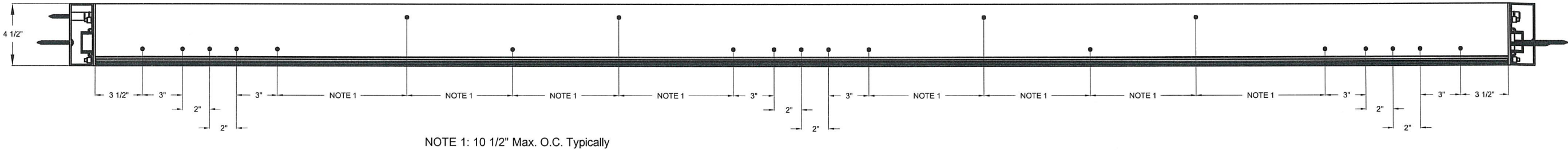
	Max. Panel Width	Max. DLO Width
Narrow Stile	50 7/8"	43 7/8"
Medium Stile	51 3/4"	41 1/4"

	Max. Panel Height	Max. DLO Height
4" Bottom Rail	95 5/8"	82 1/8"
7" Bottom Rail	95 5/8"	79 1/8"
10" Bottom Rail	95 5/8"	76 1/8"

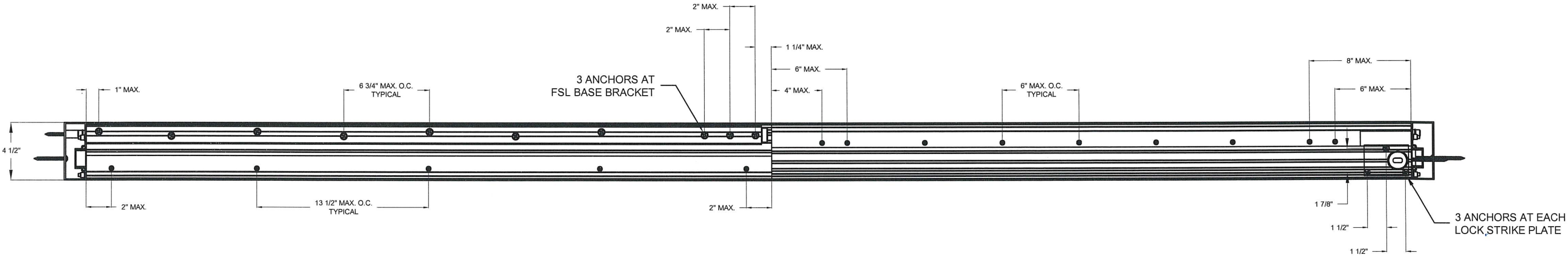


DWG NO.	EM-DS20H-D-FSL-HVHZ		
DRAWN BY	SJF	DATE	6/16/2020
SHEET DESCRIPTION	Single Slide Section Views		SHEET NO. 8 OF 16

Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF



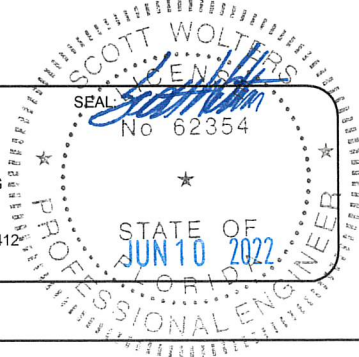
SINGLE SLIDE HEADER ANCHOR LOCATIONS



SINGLE SLIDE SILL ANCHOR LOCATIONS

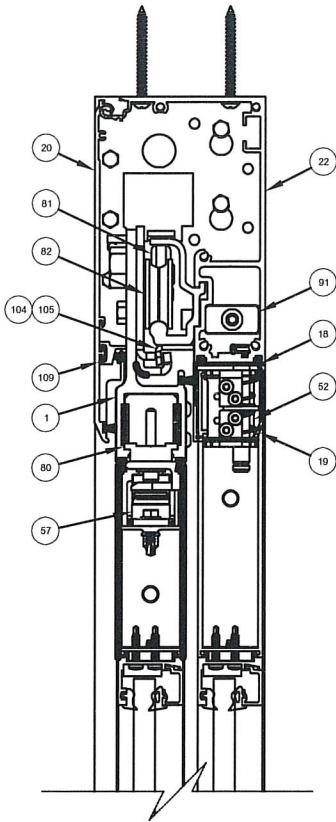
SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

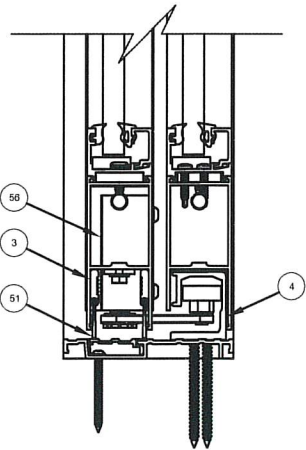


DWG NO.	EM-DS20H-D-FSL-HVHZ		
DRAWN BY	SJF	DATE	6/16/2020
SHEET DESCRIPTION	Single Slide Head and Sill Anchoring Locations		SHEET NO. 9 OF 16

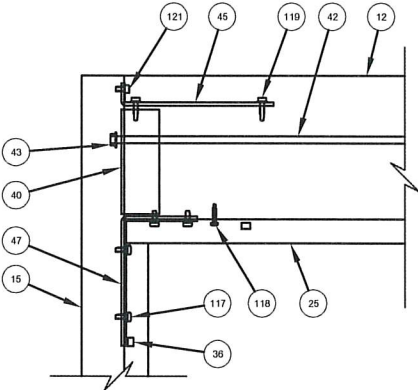
Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF



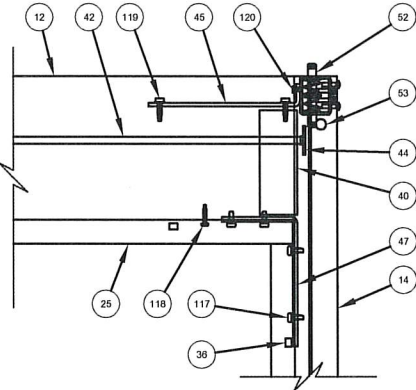
Section A-A



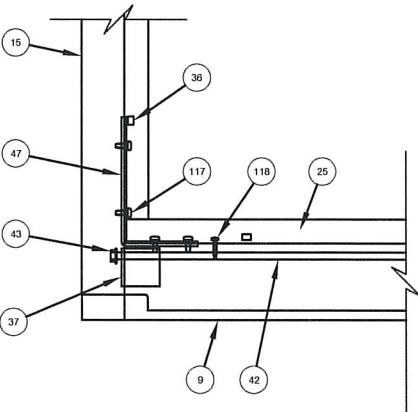
Section B-B



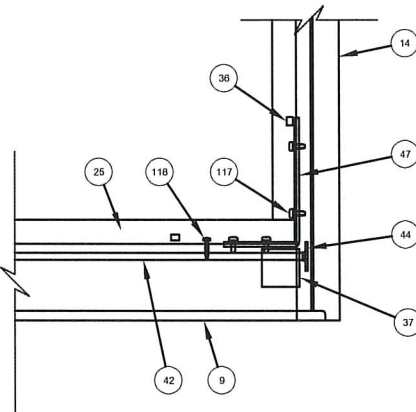
Sidelite
Top Heal Corner



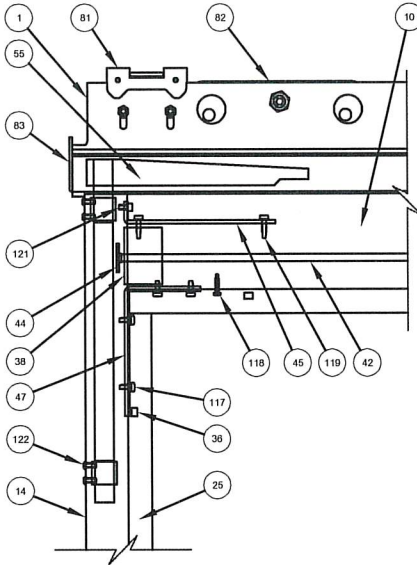
Sidelite
Top Nose Corner



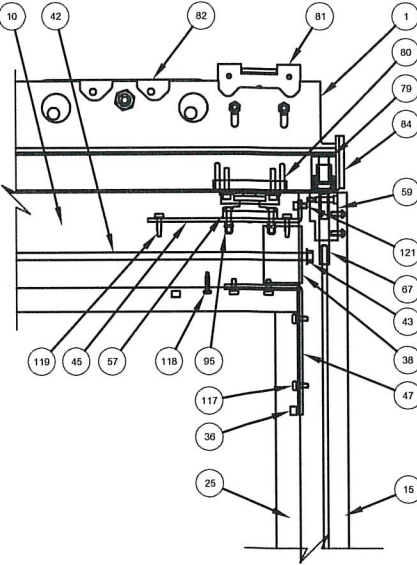
Sidelite
Bottom Heal Corner



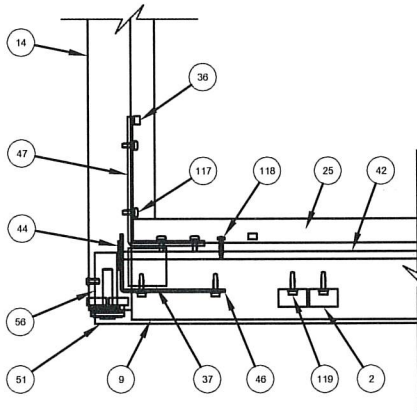
Sidelite
Bottom Nose Corner



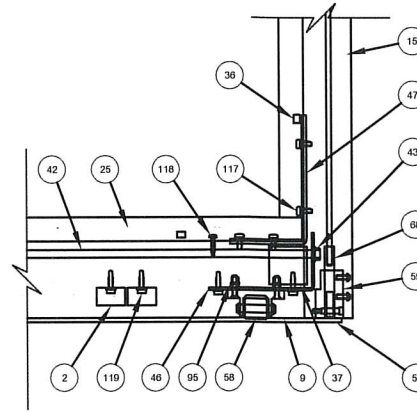
Active Leaf
Top Heal Corner



Active Leaf
Top Nose Corner



Active Leaf
Bottom Heal Corner



Active Leaf
Bottom Nose Corner

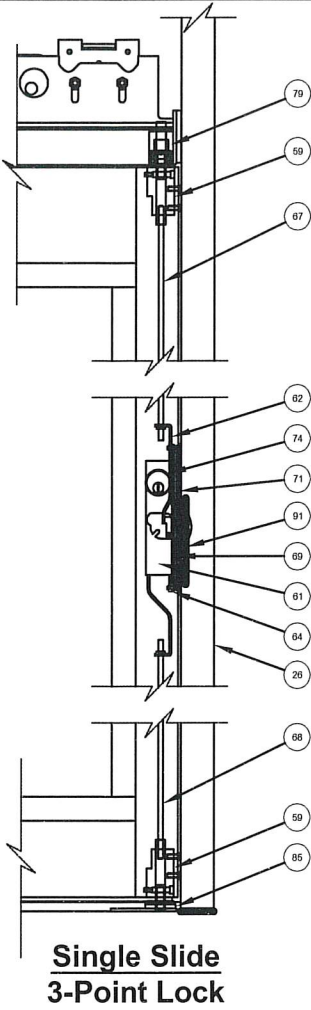
SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX: (561) 225-1982

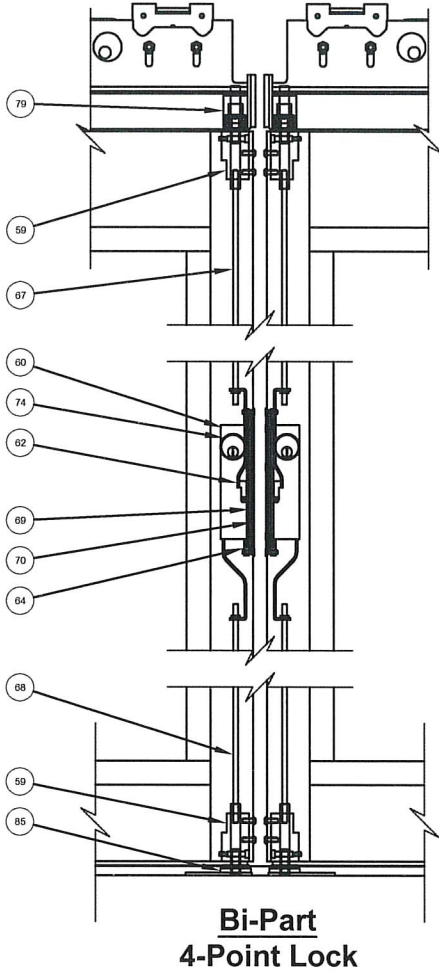
SEAL
No 62354
STATE OF
JUN 10 2022

DWG NO. EM-DS20H-D-FSL-HVHZ	
DRAWN BY SJF	DATE 6/16/2020
SHEET DESCRIPTION Door Connections and Head Section Views	SHEET NO. 10 OF 16

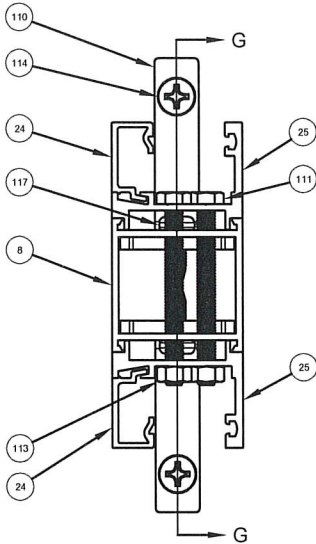
Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF



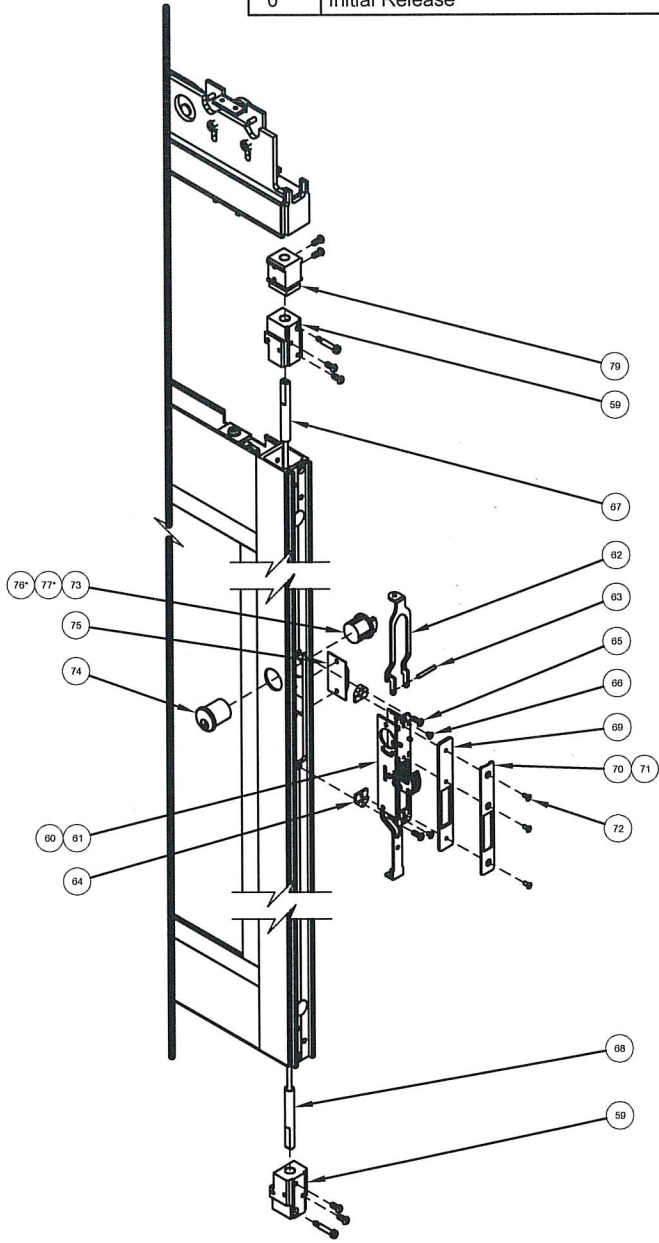
Single Slide
3-Point Lock



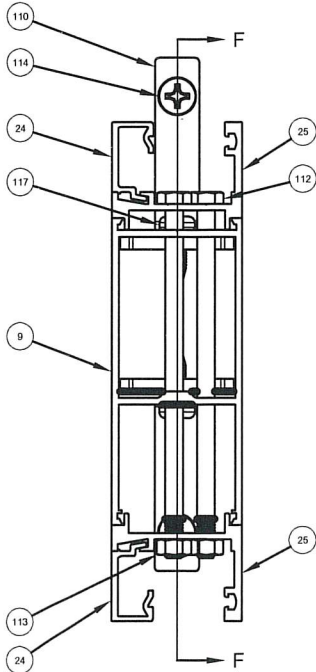
Bi-Part
4-Point Lock



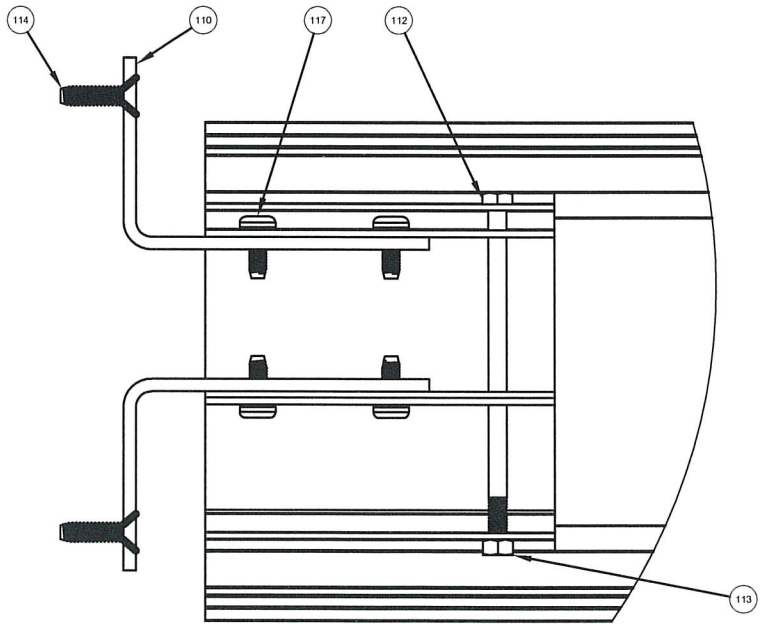
Section D-D
True Divided 2" Muntin



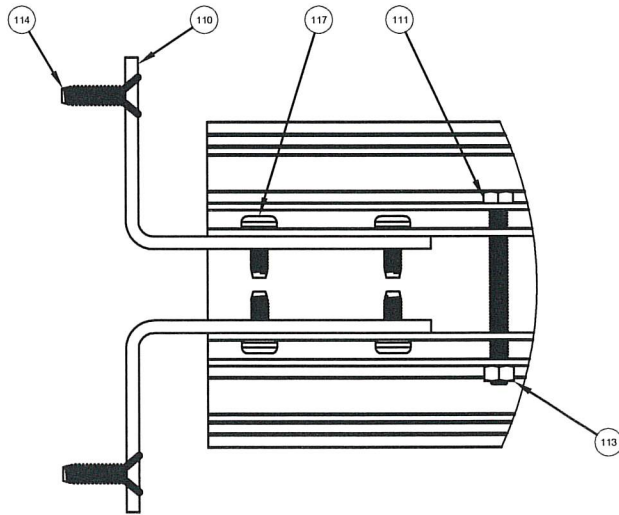
Locking System
(Single Slide shown)



Section D-D
True Divided 4" Muntin



Section F-F
True Divided 4" Muntin



Section G-G
True Divided 2" Muntin

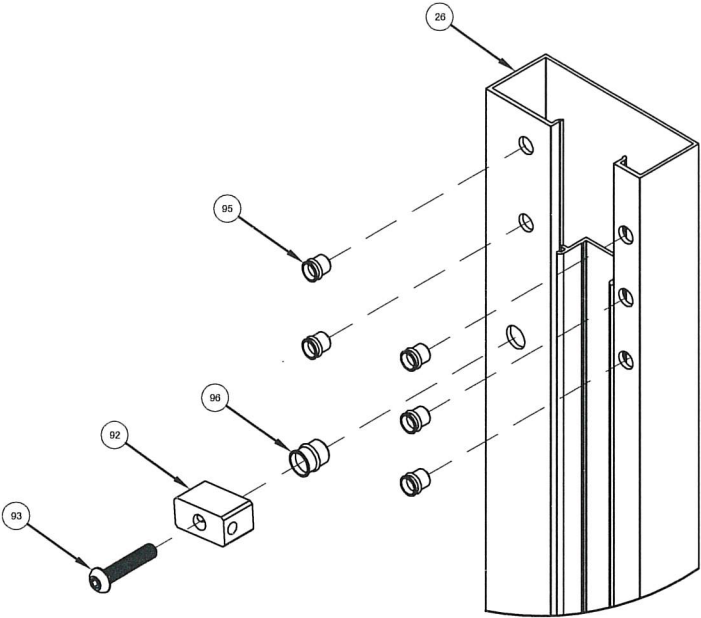
SCOTT WOLTERS
FL PE# 62354

WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX:(561) 225-1982

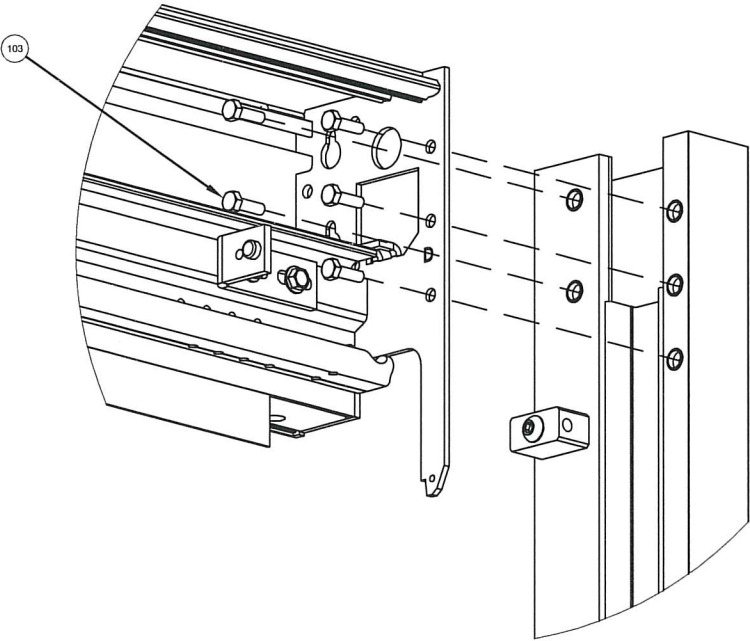
STATE OF
FLORIDA
JUN 10 2022

DWG NO.	EM-DS20H-D-FSL-HVHZ
DRAWN BY	SJF
DATE	6/16/2020
SHEET DESCRIPTION	Locking Details, Muntin Details
SHEET NO.	11 OF 16

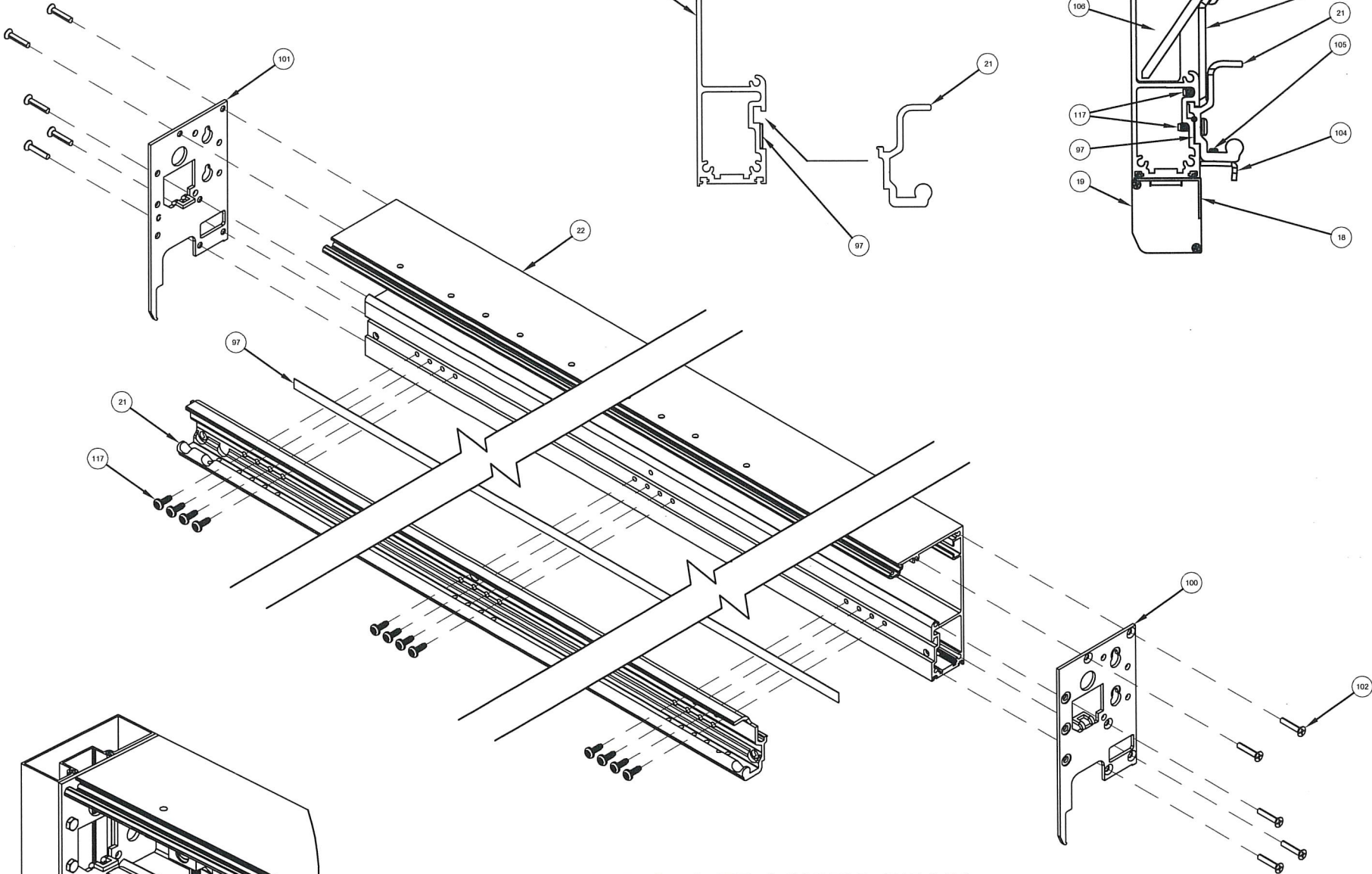
Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF



JAMB ASSEMBLY



TYPICAL BEAM TO JAMB



TYPICAL TRACK TO BEAM

SCOTT WOLTERS
FL PE# 62354

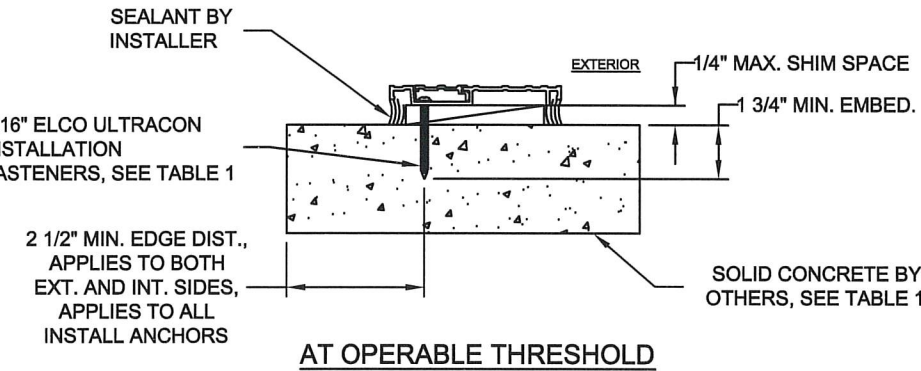
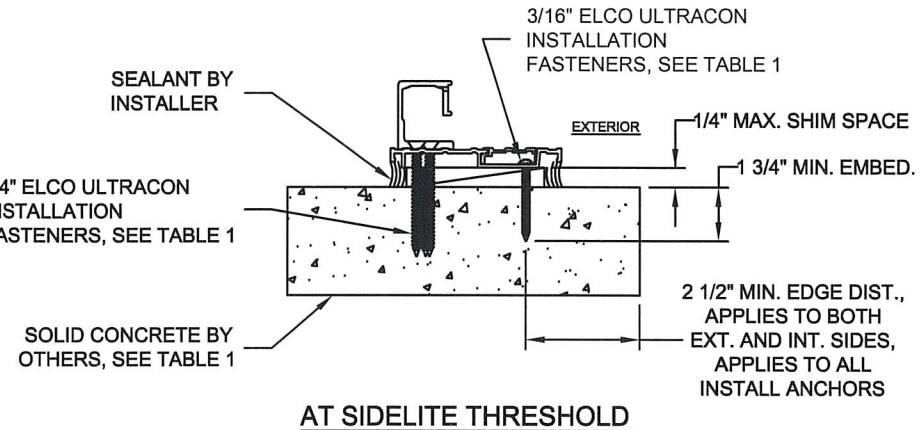
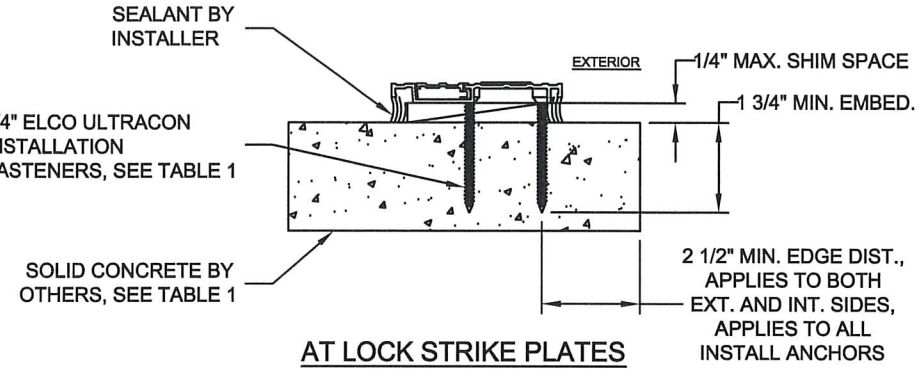
WOLTERS ENGINEERING
(COA# 27194)
15211 97TH ROAD N
WEST PALM BEACH, FL 33412
PH/FAX:(561) 225-1982

SEAL:
No 62354
STATE OF FLORIDA
JUN 10 2022
PROFESSIONAL ENGINEER

	DWG NO.		EM-DS20H-D-FSL-HVHZ	
	DRAWN BY		SJF	DATE 6/16/2020
	SHEET DESCRIPTION		SHEET NO.	
	Frame Connection Details		12 OF 16	
	ENTRE//MATIC			

Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF

TYPICAL SILL ANCHOR DETAILS IN CONCRETE



TYPICAL SILL ANCHOR DETAILS IN WOOD

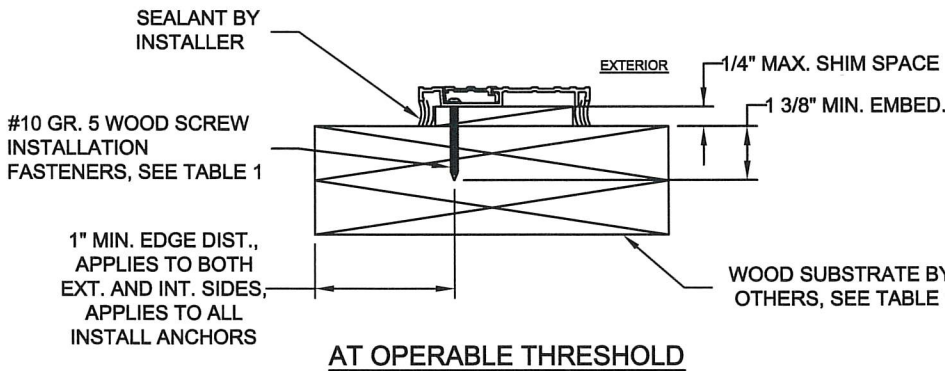
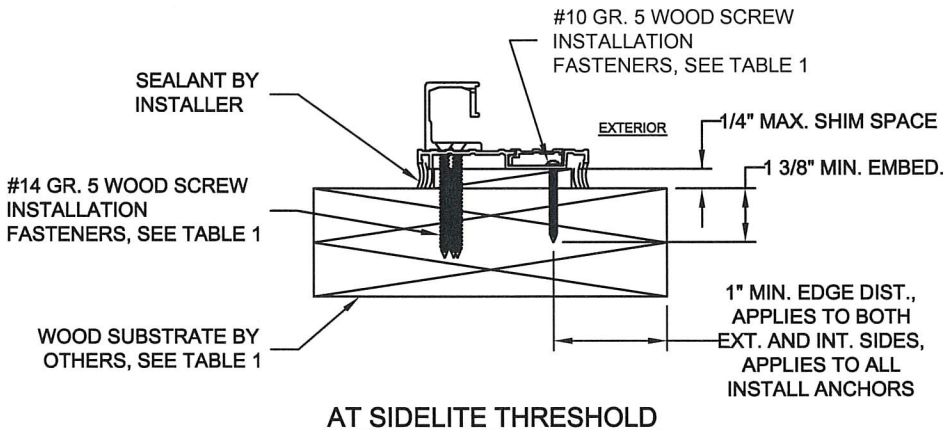
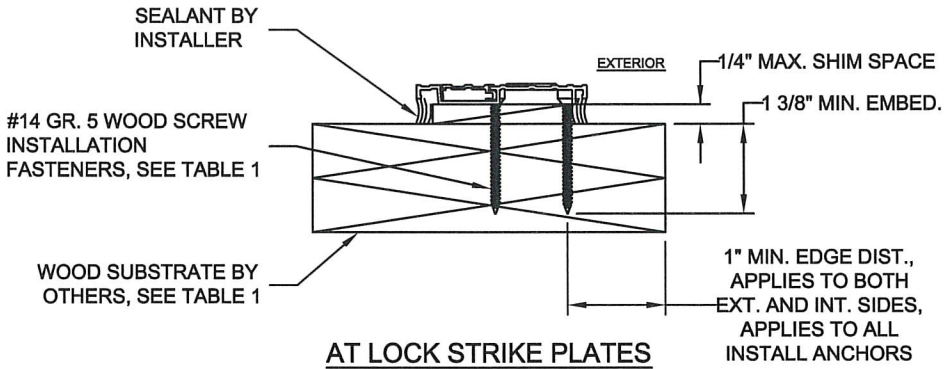


TABLE 1: INSTALLATION ANCHOR REQUIREMENTS

SUBSTRATE TYPE	ANCHOR TYPE	MINIMUM EMBEDMENT	MINIMUM EDGE DISTANCE
CONCRETE (2.85 ksi MIN)	1/4" DIA. ELCO ULTRACON (TYPICALLY)	1 3/4"	2 1/2"
	3/16" DIA. ELCO ULTRACON (AT THRESHOLD ONLY)	1 3/4"	2 1/2"
HOLLOW OR GROUT FILLED CMU (ASTM C90 MIN) (JAMBS ONLY)	1/4" DIA. ELCO ULTRACON	1 3/4"	2 1/2"
2X P.T. WOOD (S.G. = 0.55, MIN)	#14 GRADE 5 WOOD SCREW	1 3/8"	1"
	#10 GRADE 5 WOOD SCREW	1 3/8"	1"
STEEL STUD (16 Ga, 45 ksi MIN)	1/4" DIA. ITW TEKS SELF-DRILLING SCREW	FULL**	1/2"

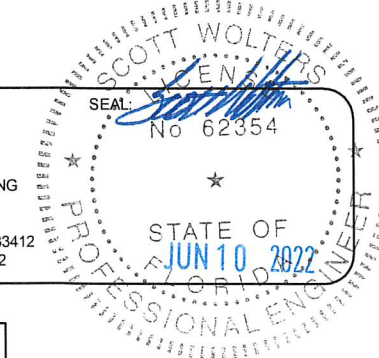
**FULLY PENETRATES METAL WITH 3 THREADS BEYOND

GENERAL ANCHOR NOTES:

1. INSTALL ANCHORS AS INDICATED IN DETAILS ON SHEETS 6 THRU 9.
2. INSTALL SHIMS AT EACH ANCHOR LOCATION WHERE A GAP OF 1/16" OR GREATER EXISTS BETWEEN PRODUCT FRAME AND SUBSTRATE.
3. 1/4" MAX. SHIMS SHALL BE LOAD-BEARING (PLASTIC OR METALLIC) AND CAPABLE OF TRANSFERRING LOADS TO SUBSTRATE.
4. SPECIFIED ANCHOR EMBEDMENT TO SUBSTRATE SHALL BE BEYOND WALL FINISH OR STUCCO, BY OTHERS. FOR ATTACHMENT TO METAL SUBSTRATES, ENSURE FULL THREAD ENGAGEMENT THROUGH METAL WALL WITH MIN. 3 THREADS BEYOND.
5. IN CMU (AT JAMBS ONLY) ENSURE 3" MIN. ON-CENTER SPACING BETWEEN ANY TWO INSTALLATION ANCHORS IN JAMB ANCHOR CLUSTERS (SEE VERTICAL SECTION DETAILS ON SHEETS 3 AND 4), AND 6" MIN. ON-CENTER ELSEWHERE AT CMU JAMBS. FOR ALL OTHER ANCHOR/SUBSTRATE TYPES (SEE TABLE 1) ENSURE 1 1/2" MIN. ON-CENTER SPACING BETWEEN ANY TWO INSTALLATION ANCHORS.
6. ANCHORS ARE FLATHEAD AT ALL PLATE/STRIKE LOCATIONS AND ROUND/PAN/HEX-WASHER HEAD ELSEWHERE.
7. CONCRETE ANCHORS THAT PENETRATE THE THRESHOLD ONLY ARE 3/16" DIA. ELCO ULTRACONS. ANCHORS THAT PENETRATE DOOR HARDWARE OR STRIKE PLATES ARE 1/4" DIA. ELCO ULTRACONS.

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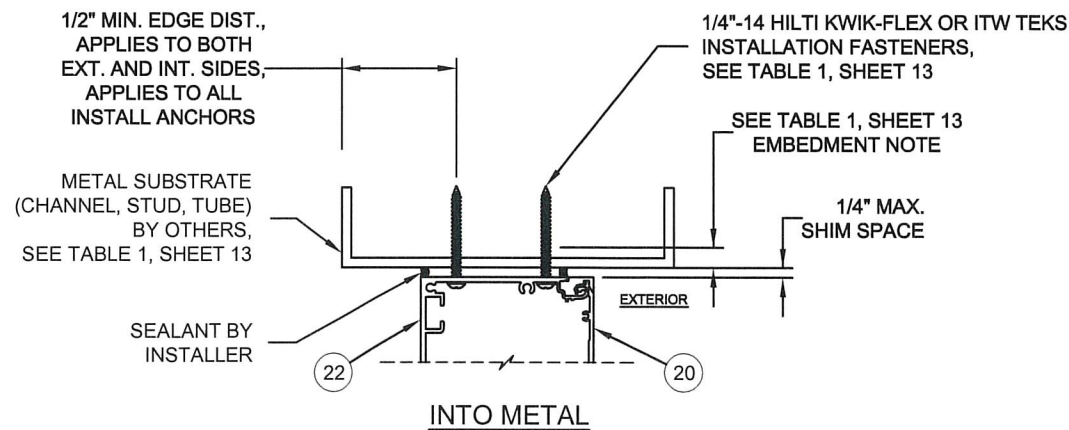
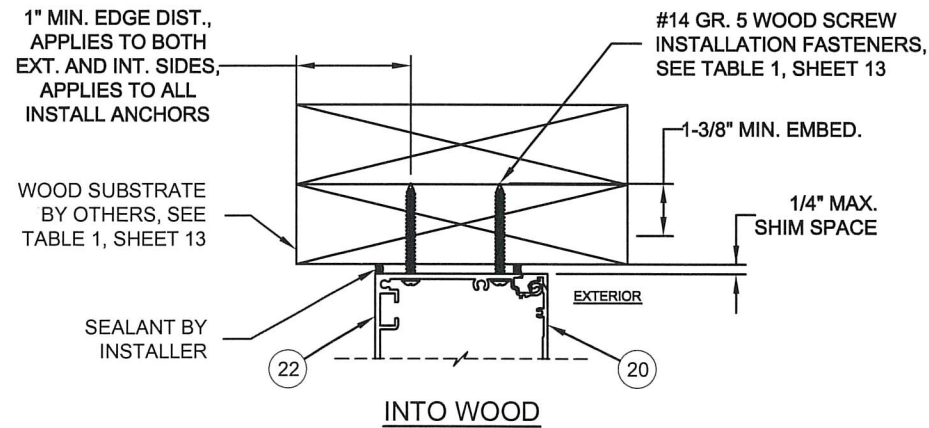
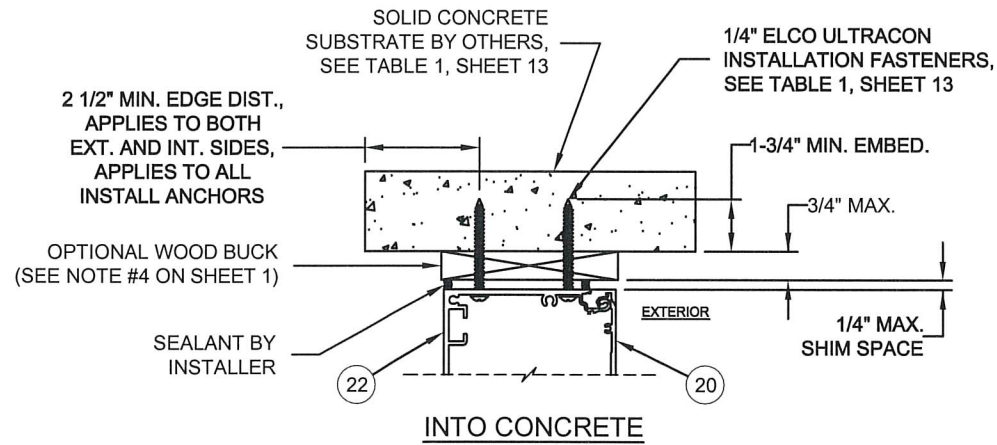
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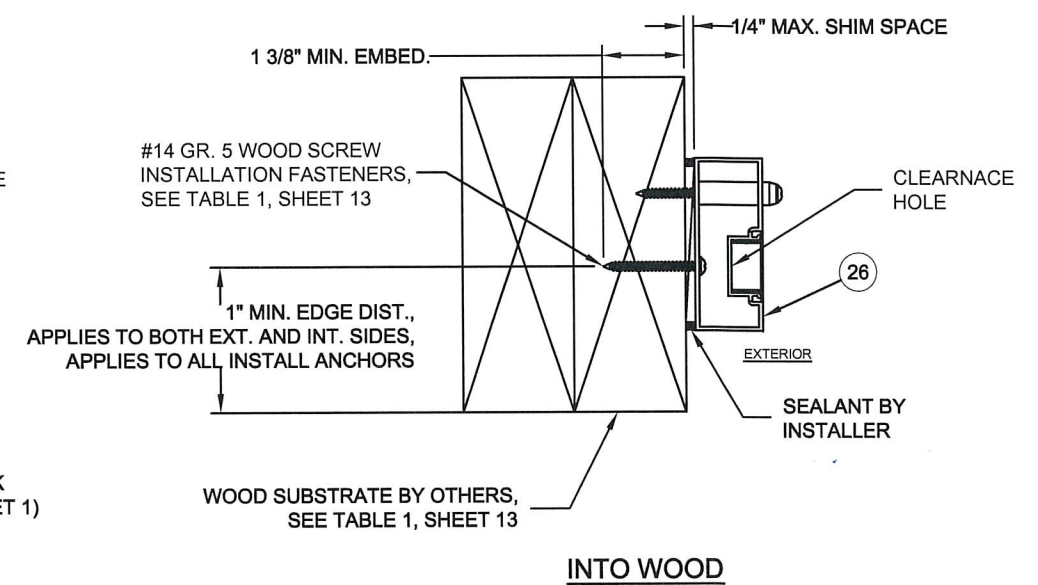
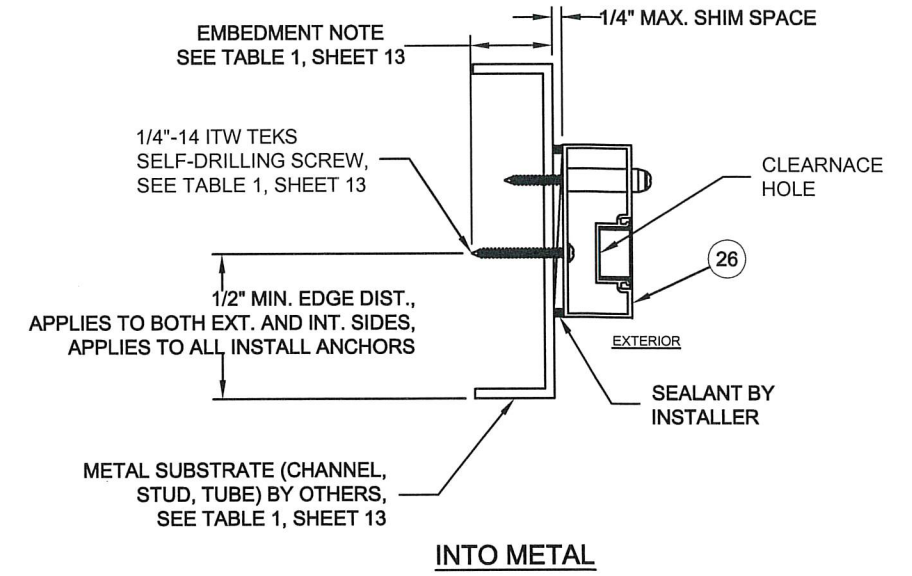
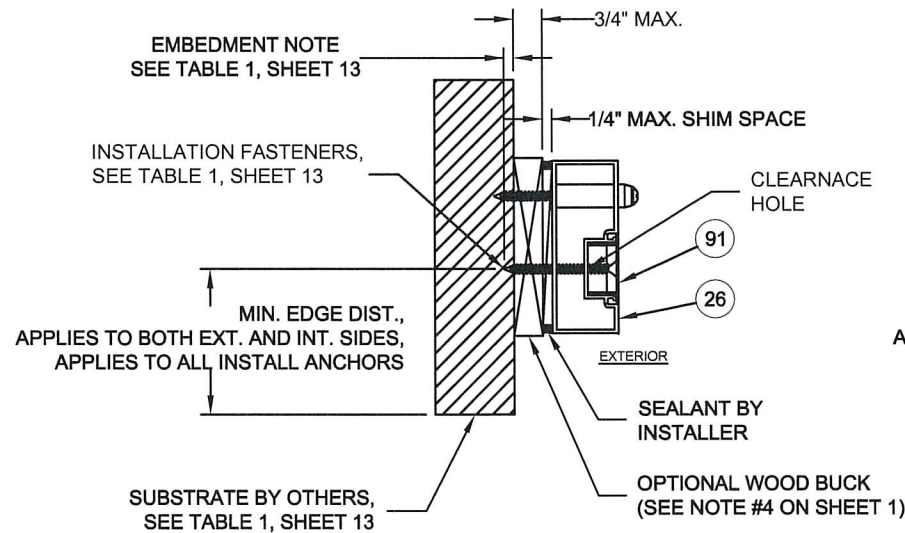
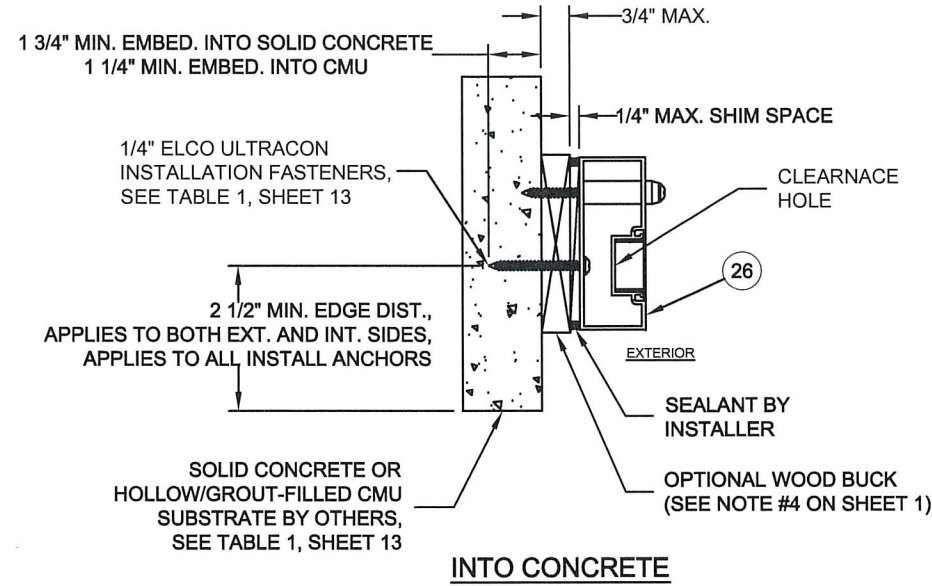
DWG NO.	EM-DS20H-D-FSL-HVHZ
DRAWN BY	SJF
DATE	6/16/2020
SHEET DESCRIPTION	Threshold Anchoring Details, Installation Anchor Table
SHEET NO.	13 OF 16

Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF

TYPICAL HEADER ANCHOR DETAILS



TYPICAL JAMB ANCHOR DETAILS



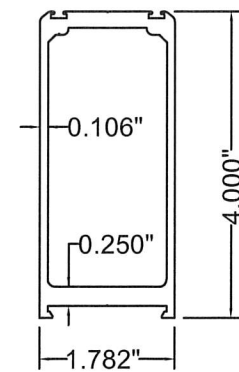
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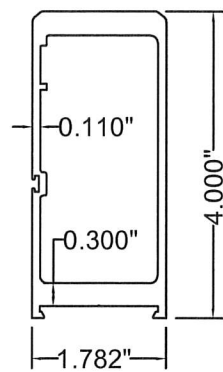
STATE OF FLORIDA
JUN 10 2022

DWG NO.	EM-DS20H-D-FSL-HVHZ
DRAWN BY	SJF
DATE	6/16/2020
SHEET DESCRIPTION	Head and Jamb Anchoring Details
SHEET NO.	14 OF 16

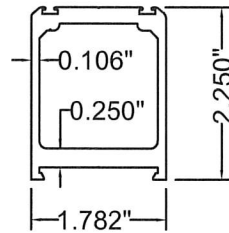
Revisions			
Rev	Description	Date	Approved
0	Initial Release		SJF



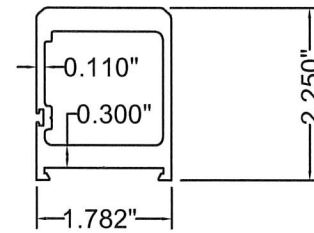
17 V1M
6063-T5



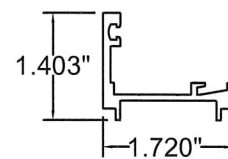
16 V2M
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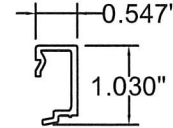
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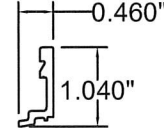
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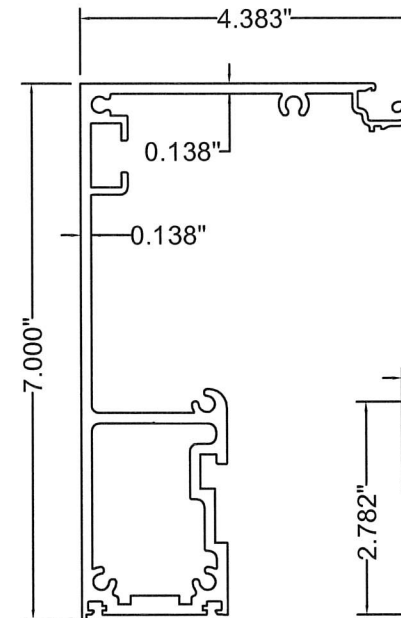
25 Gutter
6063-T5



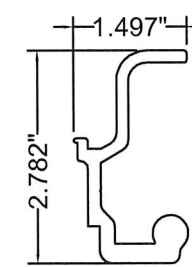
24 9/16" Snap
6063-T5



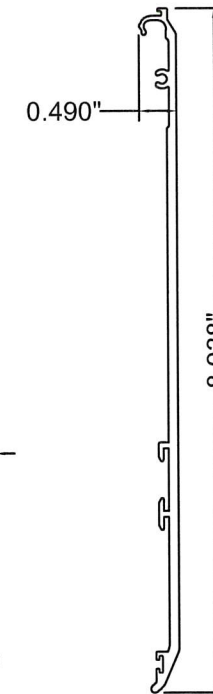
23 1" Snap
6063-T6



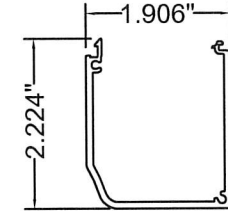
22 SL500 Beam
6063-T6



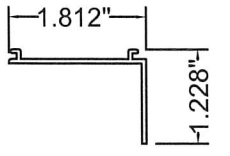
21 Resilience Track
6063-T5



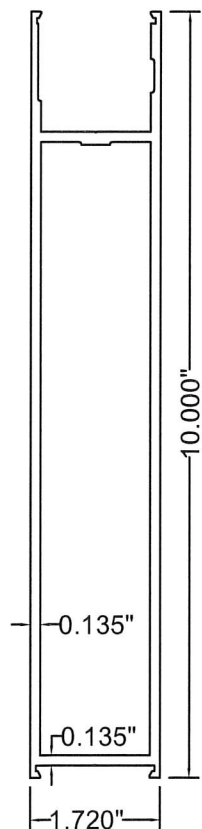
20 Beam Cover
6063-T5



19 Sensor Cap
6063-T6



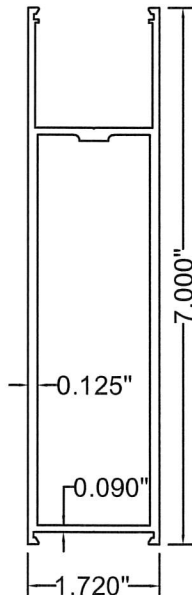
18 S/L Cap
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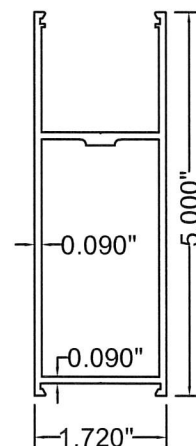
13 H10
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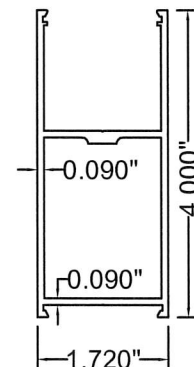
12 H7.5
6063-T6



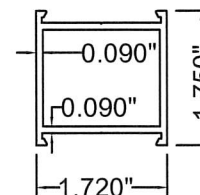
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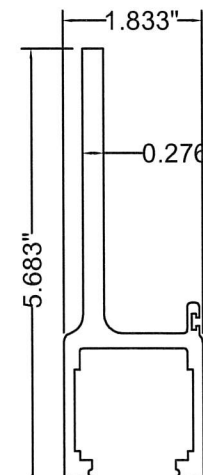
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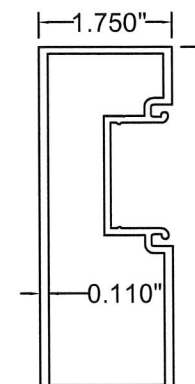
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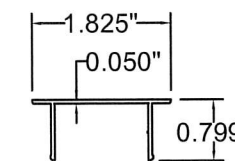
8 H2
6063-T5



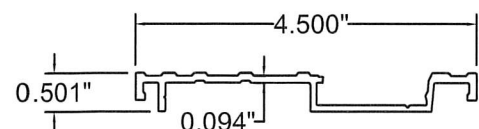
1 Carrier
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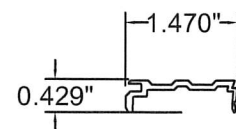
26 Jamb
6063-T6



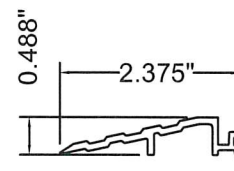
27 Jamb Snap
6063-T6



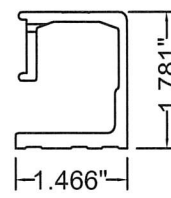
7 Threshold
6063-T6



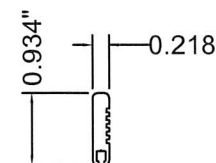
6 Filler
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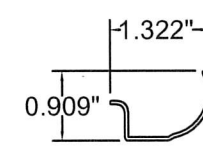
5 Leadup
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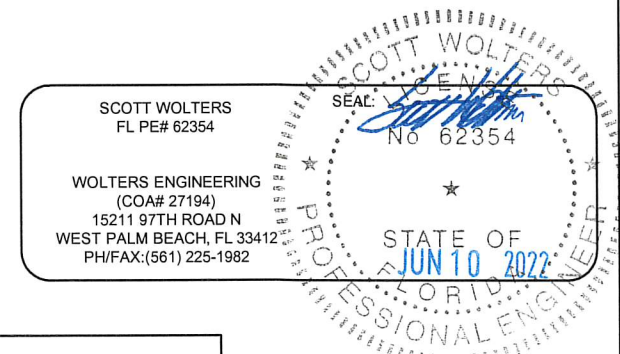
4 G-Channel
6063-T5



3 Sweep Housing
6063-T5



2 Sweep Clip
6063-T5



DWG NO.	EM-DS20H-D-FSL-HVHZ		
DRAWN BY	SJF	DATE	6/16/2020
SHEET DESCRIPTION	Profiles	SHEET NO.	15 OF 16

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1900 AIRPORT ROAD
MONROE, NC 28110
PH: (866) 901-4284
www.ditecentrematic.us

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DITEC DS20H SLIDING DOOR SYSTEM
BI-PARTING AND SINGLE SLIDING

Revisions

Rev	Description	Date	Approved
0	Initial Release		SJF

POS.	DESCRIPTION	PART NO.
1	Carrier	1015669
2	Sweep Clip	1013780
3	Sweep Housing	US01-0685
4	Resilience G-Channel	1018598
5	Leadup	1013364
6	Filler	1018095
7	Threshold	1013363
8	H2 Muntin Rail	1012947
9	H4 Bottom Rail	1012942
10	H5 A/L Top Rail	1012944
11	H7 Bottom Rail	1012945
12	H7.5 S/L Top Rail	1016075
13	H10 Bottom Rail	1012946
14	V2N HD Rail	1018841
15	V1N HD Rail	1018840
16	V2M HD Rail	1018843
17	V1M HD Rail	1018842
18	Sidelite Cap Extrusion	1008138
19	XG Resilience Sensor Cap	1016738
20	Beam Cover	1016073
21	XG Resilience Track	1015670
22	SL500 Beam	1010590
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24	XG Resilience 9/16" Snap	1015701
25	Gutter	1015700
26	Jamb Tube	US01-0931
27	Jamb Snap	US01-0933
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	This space left intentionally blank	
30	Fixed Seal (9/16" L.D. glass)	1703421
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32	Fixed Seal (1/4" glass)	1703424
33	Wedge Seal (9/16" L.D. glass)	1703422
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35	Wedge Seal (1/4" glass)	1703425
36	Glass Spacer Block	1016294
37	4" Anti-Twist Assembly Clip	1013803-2
38	5" Anti-Twist Assembly Clip	1013803-3
39	7" Anti-Twist Assembly Clip	1013897-2
40	7.5" Rail Clip	1016607
41	10" Anti-Twist Assembly Clip	1013897-1
42	Rod, Threaded, 3/8"	50-09-100
43	Nut, 3/8-16 Whiz flange zinc	50-09-132
44	Square Threaded Rod Nut	1016327
45	Anti-Twist Bracket	1016628
46	Anti-Twist, R96	1019248
47	XG Gutter Corner Bracket, Interlock Mount	1019594
48	Heyco Plug #4055, Black	1704108
49	Weather Strip, Tall Fuzz	US20-0905-01
50	Header Smoke Seal - 20' Length	US20-1658-02

POS.	DESCRIPTION	PART NO.
51	Sweep	US20-1627-02
52	Top Pivot Assembly	1012549
53	Locking Panel Plug, for 7/16" I.D. hole	1703680
54	Narrow Stile Eco Door Kit	1009225
55	XG PSA Arm Kit, HD	1017036
56	XG Resilience FSL Bottom Guide Assy	1019902
57	SL500 Resilience Ball Catch Kit	1017039
58	XG SL500R Bottom Roller Assy	1017854
59	XG Resilience HD Lock Pin Guide Kit	1019780
60	2 PT Lock	1703500
61	3 PT CVR Lock	1703501
62	Upper Arm 4016 lock AR 22-075	1703503
63	Upper Arm Pin 4016 lock	1703504
64	XG Lock Body Mounting Block	1019595
65	#10-32 x 1/2" Ultra Low Profile Socket Head Screw	1704073
66	Screw, PFU, 10-32x1/4", Znc nyloc	50-09-203
67	Lock Pin Assembly, Top	1016991
68	Lock Pin Assembly, Bottom	1016992
69	XG Faceplate Spacer, Resilience	1019518
70	Faceplate, Flush, CL/BK Fuzz	50-06-131/FB
71	Faceplate, CL, w/ BK Fuzz	50-06-102
72	#8-32 x 3/8" FHCS	1703507
73	Cylinder, Thumbturn, CL	50-06-106
74	Cylinder, Keyed-alike, CL	50-06-198KA
75	Indicator, Exit, 1-Pt, CL	50-06-161
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79	XG Carrier Lock Strike Assy	1016637
80	Kit, Ball Catch, Carrier, CL	US05-1609-01
81	XG Blade Transmission Bracket Assy	1016644
82	XG Tandem Carriage Assembly	1016641
83	Carrier End Cap	1008415
84	Carrier End Cap Assembly	1008774
85	XG Lock Strike Plate	1016610
86	#14 x 3in FH sheetmetal screw	1703426
87	XG Resilience FSL Base Bracket	1019750
88	M8x14 BHCS	1703595
89	XG Resilience FSL Jamb Pin	1019749
90	#14 x 4in round head screw	1703494
91	Resilience Jamb Lock Strike	1017900
92	Resilience Sheer Block	1016612
93	M8x40mm BHCS Black	1703691
94	M8 x 18 SHCS	1703495
95	M6 Rivnut	US09-1560-01
96	M8 Steel Rivnut	1703429
97	Double-sided Tape (Track)	1010787
98	Carrier Positive Stop Bracket, Single Slide	1017002
99	Carrier Positive Stop Bracket, Bi-Part	1016615
100	Resilience Beam End Cap, Left	1016614

POS.	DESCRIPTION	PART NO.
101	Resilience Beam End Cap, Right	1016613
102	M6 x 30 Flathead, Posidrive Thread Forming Screw	1701704
103	Screw, HEX, m6x20, znc, CL8.8	93-09-723187
104	Beam Interlock Hook	1016622
105	M6x12, FHCS	50-09-153
106	Beam Support Weldment	1016956
107	Support Plate D	1016955
108	5/16-18 Low Profile Wafer Screws	1703593
109	Cover Latch Assembly	1008094
110	XG Muntin 'L' Bracket, Resilience	1019660
111	XG M6x60mm HHCS	1703666
112	XG M6x115mm HHCS, CL	1703710
113	M6 HEX NUT	04-09-726016
114	XG M6x25mm FHCS, Thread Former, Phillips Drive	1703679
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116	Resilience Crash Bar Kit	1017922
117	M6x16mm Trilobe BHCS	1703493
118	#10x1" PPH Tek Screw	70-09-216
119	Screw, HWH, 1/4-14x1"TEK	US09-1294-01
120	M5x8mm BHCS	1703508
121	M6x12mm SHCS BLK Zinc	1703632
122	M6x14mm BHCS	1703471-02
123	#14 x 2.5in BH sheetmetal screw	1703431
124	#10 x 2in PH sheetmetal screw	1703427
125	1/4"-14 x 2" HWH #3 Pt steel self drilling screw	1703633
126	1/4" x 3-1/4" PFH Elco Ultracon Conc. Anchor	1703634
127	3/16" x 1-3/4" HWH Elco Ultracon Conc. Anchor	1703635
128	1/4" x 1-3/4" HWH Elco Ultracon Conc. Anchor	1703636

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DRAWN BY SJF DATE 6/16/2020

SHEET DESCRIPTION Bill of Materials SHEET NO. 16 OF 16

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